Work Order ID 56654	W	ork	Orde	er ID	56654	4
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March 3, 2010 1:15:43 PM



Page 1

Item ID:

D206-728-413

Accept



Setup Start



**Revision ID:** Item Name:

Skidtube Protector

**Start Date:** 

03/03/2010 **Required Date:** 08/03/2010

Req'd Qty: 1.00



**Cust Item ID:** 

**Customer:** 

Reference:

**Approvals:** 

QC:

Date: O-3-02 Tooling:

Date:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Stop



Sequence ID/ **Work Center ID** 

Operation Description Set Up/ **Run Hours** 

Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

**Draw Nbr** 

**Revision Nbr** 

D407-728

Rev A

100

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-728-413CHG001

110

Packaging Packaging

Pick Kit

0.00

0.00

Memo

0.00

/(bd4/)2 0

120

QC4- 100% Inspect kits for completeness

0.00

Memo

Quality Control

Dart	Aeros	pace	Ltd
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W/O:	_		WC	ORK ORDER CHANG	ES			-	
DATE	STEP	PRO	OCEDURE CHA	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No <b>DQA</b>		Date:	
	R	esolution:	Dispositio	n:	_ QA: N/C CI	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCR	1)			
DATE STE		Description of NC		ion B	Verifica	ition	Approval	Approval	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
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## Work Order ID 56654

March 3, 2010 1:15:43 PM

**Required Date:** 08/03/2010



Page 2

Item ID:

D206-728-413

Accept

Setup Start

Stop



**Revision ID:** 

Item Name: **Start Date:** 

Skidtube Protector

03/03/2010

Start Qty: 1.00

Req'd Qty: 1.00



**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan:

Date: \_\_\_\_\_\_\_

Tooling: SPC (Y/N): Date:

Run Start

Draw

Date:

Stop

Sequence ID/ **Work Center ID** 

130

Packaging

Packaging

Operation Description

Packaging

Set Up/ **Run Hours** 

0.00

0.00

Memo Identify and pack for shipping as per PPP D206-728-413 Location: PPP Rev: NAA LT

Date:\_\_\_\_\_

Draw Plan Accept Number Rev. Code Qty

Reject Qty

Reject Insp. Number Stamp

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00 Memo

10-4-12

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
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W/O:			WO	RK ORDER CHAN	GES				7
DATE	STEP	PRO	PROCEDURE CHANGE						Approval QC Inspector
Part No	•	PAR #:	Fault Categ	ory:	NCR: Yes	No DQA:		_ Date:	
	Re	solution:	Disposition	:	QA: N/C C	osed:	···	_ Date:	
NCR:		,	WORK ORDE	R NON-CONFORM	MANCE (NCF	R)			
DATE	STEP	Description of NC			ection B	Verifica	tion	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ı C	Chief Eng	QC Inspector
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	1		1 1			1			

Picklist Print March, 3, 2010.1:16:11 PM											Pag
Work Order ID: 56654  Parent Item: D206-728-413  Parent Item Name: Skidtube Protect  Comments: Rev IPP: AT	or 5 05.10.19□New iss							art Date: 03/0	_	Required Date: 0	
Component Item ID/ Replacement Item ID Item ID		Bin	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty	Required Qty: 1  Date Issued	Status
MS27039-1-08 3 & Y	Purchased	No		··	110	Each	2,163.000	38.0000 76		<u> </u>	1
				ntion urehouse 110467 110552		2163 3 160	Loc Code	 		<b></b>	
AN960JD10L 20 Masher	Purchased	No		110835	120	2000 Each	3,183.000	38.0000 76_	<u>// 08 38</u> -		2
				<u>tion</u>		Oty 3183 16 49 3118	Loc Code				
D3340-15  Center Skidtube Protector	Manufactured	No	<u>Warehou</u>		120 <b>Loc</b>	Each	17.0000 Loc Code	1.0000 2		(ci	10/4/12
			<u>Loca</u> Main War ST	<u>tion</u>	<u> </u>	17 17	<u> </u>	-	26799		

Dart	<b>Aero</b>	space	Ltd
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W/O:			W	ORK ORDER CHANGI	ES			
DATE	STEP	PRO	DCEDURE CHA	NGE	Ву	Date C	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
		esolution:						
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR			· · · · · · · · · · · · · · · · · · ·
DATE	STEP	Description of NC		Corrective Action Section		Verificati		Approval
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D-111								
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March 3, 2010 -1:16:11 PM

Work Order ID: 56654

D206-728-413

Parent Item Name:

Component Item ID/

Skidtube Protector

Item ID

Comments:

Item Name

Parent Item:

Rev IPP: A□ 05.10.19□New issue□KJ/EC□

Replacement Mfg/

Purch

Manufactured

Bin Primary Item Location

No

Last Location

Route Seq ID 120

Unit of Measure

Qty on Hand Each 5.0000

**Qty To Pick** 1.00002

Start Date: 03/03/2010

Qty

Issued

Start Qty: 1:00

Remaining

Date Issued

Status

D3340-17

Warehouse Location

Main Warehouse ST

Loc Qty

5

Loc Code

4.0000

Loc Code

Required Qty: 1.00

**Required Date:** 08/03/2010

D3340-19

Manufactured No

25195

120

5 Each

1:0000 1

Warehouse Location Main Warehouse

ST

25196

Loc Qty

25196

## **Dart Aerospace Ltd**

W/O:			W	ORK ORDER CHANG	iES					
DATE	STEP	PRO	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
							:			
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Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Ye	es No	o <b>DQA</b>	\:	_ Date: _	
	R	esolution:	Disposition	n:	QA: N/C	Clos	ed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	CR)				
DATE	CTED	Description of NC			tion B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		n & ate	Section	on C	Chief Eng	QC Inspector
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IIN-D407-728 Page 10 of 10

## 206 L/L1/L3/L4 SERIES & 407 HIGH/LOW GEAR SERIES and 206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty /-315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X	1					D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		Х				D206-728-313	REPLACEMENT WEARPAD KIT
			ς Χ		-	D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
		į .		Χ		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
			<u>L</u>				
5	<u> </u>	6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
<u></u>	<u> </u>	<u> </u>				200/0	
	1	ļ			<u> </u>	D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
	<u> </u>		1.1.	<u> </u>	1	D3340-15	CENTER SKIDTUBE PROTECTOR
<b></b> _		<u> </u>	1		<u> </u>	D3340-17	AFT SKIDTUBE PROTECTOR
<u> </u>			/ 1		<u> </u>	D3340-19 /	CENTER SKIDTUBE PROTECTOR
<u> </u>	<u> </u>	<u> </u>	ļ		1	D3340-21	AFT SKIDTUBE PROTECTOR
		ļ		ļ	1	D3340-25	FORWARD SKIDTUBE PROTECTOR
L		<u> </u>		<u> </u>		11007000 1 00	000504
28	28	38 /	38 /	46	;46	MS27039-1-08 /	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
	<u>*</u>			8	8	NAS1330C3K116	BLIND INSERT
	•				I		

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Revision:

05.08.03 Date:

Dart Aerospace Lt
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W/O:			W	ORK ORDER CHAN	GES		- <del></del>		
DATE	STEP	PRO	OCEDURE CHA	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	•	PAR #:	Fault Cate	gory:	NCR: Ye	s No DC	A:	Date:	
		esolution:							
NCR:			WORK ORD	ER NON-CONFORM	MANCE (NO	R)			
DATE	STEP	Description of NC		ection B	Verif	cation	Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	n Sigr Da		tion C	Chief Eng	QC Inspector
								·	